



SAFETY DATA SHEET

1. Identification

Product identifier	T-Force® Degreaser
Other means of identification	
Product Code	No. 03118 (Item# 1003394)
Recommended use	General purpose degreaser
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Manufactured or sold by:	
Company name	CRC Industries, Inc.
Address	885 Louis Dr. Warminster, PA 18974 US
Telephone	
General Information	215-674-4300
Technical Assistance	800-521-3168
Customer Service	800-272-4620
24-Hour Emergency	800-424-9300 (US)
(CHEMTREC)	703-527-3887 (International)
Website	www.crcindustries.com

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Acute toxicity, oral	Category 4
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2
	Specific target organ toxicity, single exposure	Category 3 narcotic effects
	Aspiration hazard	Category 1
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	
Label elements		



Signal word	Danger
Hazard statement	Harmful if swallowed. May be fatal if swallowed and enters airways. Causes skin irritation. Causes serious eye irritation. May cause drowsiness or dizziness.
Precautionary statement	
Prevention	Use with adequate ventilation. Open doors and windows or use other means to ensure a fresh air supply during use and while product is drying. If you experience any symptoms listed on this label, increase ventilation or leave the area. Avoid breathing mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear eye protection/face protection. Wear protective gloves.
Response	If swallowed: Immediately call a poison center/doctor. Do NOT induce vomiting. Rinse mouth. If on skin: Wash with plenty of water. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse. If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor if you feel unwell. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
Storage	Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal	Dispose of contents/container in accordance with local/regional/national regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	
When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen fluoride, hydrogen chloride and possibly phosgene.	

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
trans-1,2-dichloroethylene		156-60-5	80 - 90
decafluoropentane	HFC 43-10mee	138495-42-8	10 - 20

Specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.
Skin contact	Remove contaminated clothing. Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
Ingestion	Call a physician or poison control center immediately. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Aspiration may cause pulmonary edema and pneumonitis. May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media	Foam. Powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen fluoride, hydrogen chloride and possibly phosgene.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire-fighting equipment/instructions	Move containers from fire area if you can do so without risk.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Use water spray to reduce vapors or divert vapor cloud drift. This product is miscible in water. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling Do not taste or swallow. Avoid breathing mist or vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices. For product usage instructions, see the product label.

Conditions for safe storage, including any incompatibilities Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
isopropyl alcohol (CAS 67-63-0)	PEL	980 mg/m3
		400 ppm
trans-1,2-dichloroethylene (CAS 156-60-5)	PEL	790 mg/m3
		200 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value
isopropyl alcohol (CAS 67-63-0)	STEL	400 ppm
	TWA	200 ppm
trans-1,2-dichloroethylene (CAS 156-60-5)	TWA	200 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
isopropyl alcohol (CAS 67-63-0)	STEL	1225 mg/m3
		500 ppm
	TWA	980 mg/m3
		400 ppm
trans-1,2-dichloroethylene (CAS 156-60-5)	TWA	790 mg/m3
		200 ppm

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
isopropyl alcohol (CAS 67-63-0)	40 mg/l	Acetone	Urine	*

* - For sampling details, please see the source document.

Appropriate engineering controls Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station. Eye wash fountain and emergency showers are recommended.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear protective gloves such as: Nitrile. Polyvinyl alcohol (PVA). Viton/butyl.

Other Wear appropriate chemical resistant clothing.

Respiratory protection If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with an organic vapor cartridge. Use a self-contained breathing apparatus in confined spaces and for emergencies. Air monitoring is needed to determine actual employee exposure levels.

Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state	Liquid.
Form	Liquid.
Color	Colorless.
Odor	Slight ethereal.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	-127.3 °F (-88.5 °C) estimated
Initial boiling point and boiling range	119.7 °F (48.7 °C) estimated
Flash point	> 266 °F (> 130 °C) Tag Closed Cup
Evaporation rate	Fast.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	2 % estimated
Flammability limit - upper (%)	18 % estimated
Vapor pressure	423.8 hPa estimated
Vapor density	> 1 (air = 1)
Relative density	1.27
Solubility (water)	Slight.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	750.2 °F (399 °C) estimated
Decomposition temperature	Not available.
Viscosity (kinematic)	Not available.
Percent volatile	100 % estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Heat, flames and sparks. Contact with incompatible materials. When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen fluoride, hydrogen chloride and possibly phosgene.
Incompatible materials	Strong oxidizing agents. Strong acids. Strong bases. Alkali metals. Alkaline earth metals. Powdered metal.
Hazardous decomposition products	Carbon oxides. Hydrogen chloride. Phosgene. Hydrogen fluoride.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Prolonged inhalation may be harmful.
Skin contact	Causes skin irritation.
Eye contact	Causes serious eye irritation.

Ingestion Harmful if swallowed. Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.

Symptoms related to the physical, chemical and toxicological characteristics Aspiration may cause pulmonary edema and pneumonitis. May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity In high concentrations, vapors are anesthetic and may cause headache, fatigue, dizziness and central nervous system effects. May be fatal if swallowed and enters airways.

Product	Species	Test Results
T-Force® Degreaser		
<u>Acute</u>		
Oral		
ATEmix		1461.6464 mg/kg
Components	Species	Test Results
decafluoropentane (CAS 138495-42-8)		
<u>Acute</u>		
Dermal		
LD50	Rabbit	> 5000 mg/kg
Inhalation		
LC50	Rat	11058 mg/kg, 4 hours calculated
Oral		
LD50	Rat	> 5000 mg/kg
isopropyl alcohol (CAS 67-63-0)		
<u>Acute</u>		
Dermal		
LD50	Rabbit	13900 mg/kg
Inhalation		
LC50	Rat	16000 ppm, 4 hours
Oral		
LD50	Rat	4700 mg/kg
trans-1,2-dichloroethylene (CAS 156-60-5)		
<u>Acute</u>		
Oral		
LD50	Rat	1235 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity
Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure May cause drowsiness and dizziness.

Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	May be fatal if swallowed and enters airways. If aspirated into lungs during swallowing or vomiting, may cause chemical pneumonia, pulmonary injury or death.
Chronic effects	Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
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Components		Species	Test Results
decafluoropentane (CAS 138495-42-8)			
Aquatic			
<i>Acute</i>			
Crustacea	EC50	Water flea (Daphnia magna)	11.7 mg/l, 48 hours
Fish	LC50	Zebra danio (Danio rerio)	13 mg/l, 96 hours
trans-1,2-dichloroethylene (CAS 156-60-5)			
Aquatic			
Fish	LC50	Bluegill (Lepomis macrochirus)	120 - 160 mg/l, 96 hours
<i>Acute</i>			
Crustacea	EC50	Water flea (Daphnia magna)	220 mg/l, 48 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

decafluoropentane	2.7, Pow at 20 °C
trans-1,2-dichloroethylene	2.06

Mobility in soil	No data available.
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Other adverse effects	The product contains volatile organic compounds which have a photochemical ozone creation potential.
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13. Disposal considerations

Disposal of waste from residues / unused products	This product is not a RCRA hazardous waste (See 40 CFR Part 261.20 – 261.33). Empty containers may be recycled. Consult authorities before disposal. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose in accordance with all applicable regulations.
Hazardous waste code	Not regulated.
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT	Not regulated as dangerous goods.
IATA	Not regulated as dangerous goods.
IMDG	Not regulated as dangerous goods.

15. Regulatory information

US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
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TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

decafluoropentane (CAS 138495-42-8)	1.0 % One-Time Export Notification only.
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SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

Not listed.

CERCLA Hazardous Substance List (40 CFR 302.4)

trans-1,2-dichloroethylene (CAS 156-60-5) Listed.

CERCLA Hazardous Substances: Reportable quantity

trans-1,2-dichloroethylene (CAS 156-60-5) 1000 LBS

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

isopropyl alcohol (CAS 67-63-0) Low priority

Food and Drug Administration (FDA) Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 Immediate Hazard - Yes
Hazard categories Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance No

US state regulations**US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

isopropyl alcohol (CAS 67-63-0)
trans-1,2-dichloroethylene (CAS 156-60-5)

US. New Jersey Worker and Community Right-to-Know Act

isopropyl alcohol (CAS 67-63-0)
trans-1,2-dichloroethylene (CAS 156-60-5)

US. Massachusetts RTK - Substance List

isopropyl alcohol (CAS 67-63-0)
trans-1,2-dichloroethylene (CAS 156-60-5)

US. Pennsylvania Worker and Community Right-to-Know Law

isopropyl alcohol (CAS 67-63-0)
trans-1,2-dichloroethylene (CAS 156-60-5)

US. Rhode Island RTK

trans-1,2-dichloroethylene (CAS 156-60-5)

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

Volatile organic compounds (VOC) regulations**EPA**

VOC content (40 CFR 51.100(s)) 85 %

Consumer products (40 CFR 59, Subpt. C) Not regulated

State

Consumer products This product is not for retail sale. It is for use in the manufacturing process only.

VOC content (CA) 100 %

VOC content (OTC) 85 %

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	10-11-2017
Revision date	10-11-2017
Prepared by	Allison Yoon
Version #	02
Further information	CRC # 697/1002744
HMIS® ratings	Health: 2 Flammability: 0 Physical hazard: 0 Personal protection: B
NFPA ratings	Health: 2 Flammability: 0 Instability: 0

NFPA ratings



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